



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-023

Job Sheet 170687



Part No: D412-698-023

Job Qty: 7 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign Off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	7 Ea		1/26/18	0.00	0.00	Start Up Stores/Pkg-2			JAN 30 2018
110	Packaging	7 pcs		1/26/18	0.00	0.00	Packaging1-4			JAN 30 2018
120	QC	7 pcs		1/26/18	0.00	0.00	QC4			JAN 30 2018
125	DC	7 pcs		1/26/18	0.00	0.00	DC			
130	Packaging	7 pcs		1/26/18	0.00	0.00	Packaging3-2			
140	QC21-FG	7 Ea		1/26/18	0.00	0.00	QC21			

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

JAN 30 2018

006220

DART
AEROSPACE
S036768

Dart Aerospace Ltd.

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Automatic Door Opener (fits LH or RH)

PART NO: D412-698-023

Original Serial #: S036768

Revision:

Operation: Start up Operation 01/30/18

Change No: CHG003

Job No: 170687

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	7 Ea (1 ea)	90-Start up Operation	
D3594-043	Floor Doubler Assembly, LH	7 Ea (1 ea)	90-Start up Operation	
D3594-044	Floor Doubler Assembly, RH	7 Ea (1 ea)	90-Start up Operation	
D3594-5	Doubler	7 Ea (1 ea)	90-Start up Operation	
D3622-1	Ball Stud	14 Ea (2 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	14 Ea (2 ea)	90-Start up Operation	
MS21073L5	Anchor Nut	7 Ea (1 ea)	90-Start up Operation	
NAS1149D0516J	Washer	14 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	7	10	0
	D3594-043	7	13	0
	D3594-044	7	11	0
	D3594-5	7	13	0
	D3622-1	14	26	0
	MS20426AD4-4	14	1,863	0
	MS21073L5	7	59	0
	NAS1149D0516J	14	296	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 4:21 PM dart.quirion.sonia



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Master Unit 000220

Tel (613) 632-5200

Containers on Master Unit 000220				
Serial No	Part No	Customer Part No	Status	Quantity
S016090	D3552-11	D3552-11	Allocated	5
S036765	D3552-11	D3552-11	Allocated	2
F162580	D3594-043		Allocated	1
S036762	D3594-043		Allocated	1
S036763	D3594-043		Allocated	5
S036760	D3594-044		Allocated	7
S036758	D3594-5	D3594-5	Allocated	2
S036759	D3594-5	D3594-5	Allocated	5
S036750	D3622-1	D3622-1	Allocated	14
S036744	MS20426AD4-4	MS20426AD4-4	Allocated	14
S036741	MS21073L5		Allocated	2
S036742	MS21073L5		Allocated	5
S036737	NAS1149D0516J		Allocated	14

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: G

Date: 17.11.23